

Date: Tuesday, 8/1/2006 11:29:57 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 28067	
Estimate Number : 11124	
P.O. Number : <i>N/A</i>	Part Number : D34031
This Issue : 8/1/2006 S.O. No. : <i>N/A</i>	Drawing Number : D3403 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : MACHINED PARTS	Drawing Revision : B
Previous Run : 26824	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 8/24/2006 Qty: 40 Um: Each
Checked & Approved By : <i>[Signature]</i> 06-08-01	
Comment : Est Rev:A 05-08-31 New issue KJ/JLM Est Rev:B 06-03-07 As per Rev B JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0750	303 Round Bar .75"
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**Comment:** Qty.: 0.2080 f(s)/Unit Total: 8.3200 f(s)

Material: AISI 303 SS Bar Ø0.750

(M303R0.750)

Identify for D3403-1

Batch: *[Signature]*
M101951X22
M101875X18
ml 06/09/05
06/09/05

40

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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**Comment:** HARDINGE CNC LATHE SMALL

1- Turn as per Folio FA556 & Dwg D3403

Folio Rev: *AA* Dwg Rev: *B*

2-Deburr

ml 06/09/05

40

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE
ml 06/09/05

40

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK
ml 06-09-06

40

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: *434*
06/09/07 *(40)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE //	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/09/07

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Drawing Name: BUSHING

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Part Number: D34031

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



(40)

Comment: DOCUMENT CONTROL

Inspection Level 21

RG 06/09/07

Job Completion



U 06/09/07

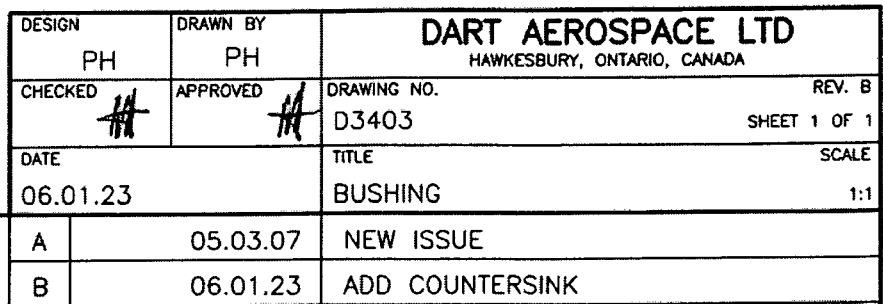
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



06.01.27 ~~th~~



1) MATERIAL: ϕ 0.750 AISI 303 ROUND BAR (REF. DART SPEC. M303R0.750)
2) FINISH: NONE
3) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX
4) ALL DIMENSIONS ARE INCHES
5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
0.750) SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28067

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